

Picklist Print

Monday, June 21, 2010 7:53:03 AM

Page 1 17

Work Order ID: 59954



Parent Item: D4030-041



Parent Item Name: Long Basket Assembly (350)

Start Date: 6/21/2010

Required Date: 6/28/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC
per dwg revB DD 10.04.20 verified by:EC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2530 		Manufactured	No			100	Each	0.0000	1	1			
Handle Weldment													
D2535 		Manufactured	No			100	Each	116.0000	2	2			
Spring													
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>							
				ST504	116								
				56355	16								
				58331	100								
D2537 		Manufactured	No			100	Each	19.0000	4	4			

59154

56300

Work Order ID 59954

Monday, June 21, 2010 7:53:04 AM

Page 1

Item ID: D4030-041

Accept



Setup

Start

Revision ID:

Stop

Item Name: Long Basket Assembly (350)

Start Date: 6/21/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 6/28/2010 Req'd Qty: 1.00

Customer:

Reference:

Run

Start

Approvals: Process Plan: MF

Date: 10-6-21

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4030	B/VR	10-06-21 per Mark VA							
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
HandFinish	Memo	0.00							
Hand Finishing									
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

6/27/10 ①

6/30/07/08 ②

8067108

④

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

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H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

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Start Date: 6/21/2010

Required Date: 6/28/2010

Start Qty: 1.00

Required Qty: 1.00

D3953-17 Manufactured No

100

Each

35.0000

2

2



Gas Spring Spacer

Location	Loc Qty	Loc Code
ST101	35	
57143	1	
58857	4	
59197	30	

59197

1

*D3953-19

Manufactured No

100

Each

16.0000

1



Gas Spring Bracket

Location	Loc Qty	Loc Code
ST101	2	
57607	2	
ST103	14	

57607

1

D3953-21

Manufactured No

100

Each

27.0000

1



Gas Spring Bracket

Location	Loc Qty	Loc Code
ENG	5	
56407	5	
ST102	22	
57145	5	
59214	17	

57145

1

D3969-3

Manufactured No

100

Each

12.0000

1



Spring (Basket Lid)

Location	Loc Qty	Loc Code
ST	12	
56386	1	
58986	11	

58986

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Parent Item Name: Long Basket Assembly (350)

Start Date: 6/21/2010

Required Date: 6/28/2010

Start Qty: 1.00

Required Qty: 1.00

AN3-14A
Bolt

Purchased No

100 Each

84.0000

4 4

Location	Loc Qty	Loc Code
ST351	84	
114330	34	
114941	50	

114330

AN3-16A
Bolt

Purchased No

100 Each

143.0000

2 2

Location	Loc Qty	Loc Code
ST352	143	
113845	23	
114523	20	
114752	100	

113845

AN5-17A
Bolt

Purchased No

100 Each

147.0000

4 4

Location	Loc Qty	Loc Code
ST323	1	
114324	1	
ST339	146	
114330	100	
114784	46	

114330

AN4-12
Bolt

Purchased No

100 Each

61.0000

3 3

Location	Loc Qty	Loc Code
ST357	61	
114292	11	
114784	50	

114292

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Parent Item Name: Long Basket Assembly (350)

Start Date: 6/21/2010

Required Date: 6/28/2010

Start Qty: 1.00

Required Qty: 1.00

AN310-4 Purchased No

100

Each

20.0000

3

3 ✓



NUT

Location

Loc Qty

Loc Code

ST324

17

114716

17

ST349

3

114341

3

114716

AN310C4

Purchased

No

100

Each

54.0000

2

2 ✓



Nut

Location

Loc Qty

Loc Code

ST349

54

114306

54

114306

MS21042L3

Purchased

No

100

Each

3,105.000

6

6 ✓



Nut

Location

Loc Qty

Loc Code

ST300

3105

114523

605

114718

500

114784

2000

114523

MS21042L5

Purchased

No

100

Each

691.0000

4

4 ✓



Nut

Location

Loc Qty

Loc Code

ST139

500

114813

500

ST300

191

114449

191

114813

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Start Date: 6/21/2010

Required Date: 6/28/2010

Start Qty: 1.00

Required Qty: 1.00

MS24665-151 Purchased No

100

Each

647.0000

3

3



Cotter Pin

Location

Loc Qty

Loc Code

ST309

647

17566

647

100

Each

64.0000

2

2

MS24665-300

Purchased

No



Cotter Pin

Location

Loc Qty

Loc Code

ST309

64

105279

2

110123

62

100

Each

520.0000

6

6

NAS1149F0432P

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST275

520

112940

92

114405

1

114576

10

114718

417

100

Each

224.0000

4

4

NAS1149F0563P

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST275

24

108471

24

ST298

200

114576

200

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Parent Item Name: Long Basket Assembly (350)

Start Date: 6/21/2010

Required Date: 6/28/2010

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

100

Each

731.0000

8

8



WASHER

Location

Loc Qty

Loc Code

ST275

731

18057

731

100

Each

748.0000

2

2

NAS1149C0432R

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST297

748

114292

148

114742

600

18057

Ce 6/7/8

114292

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

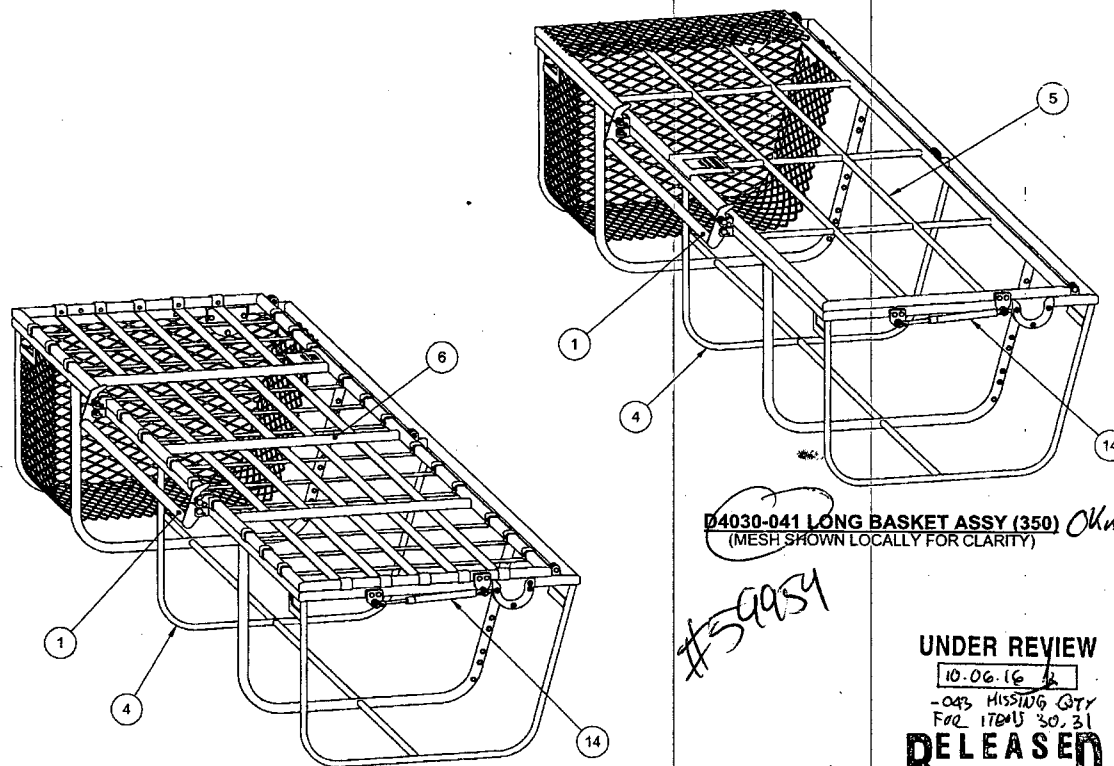
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NOTE: Date & initial all entries

ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	4	4	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1		D3914-041	LONG BASKET LID ASSY (350)
6		1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3959-3	SPRING
15	4	4	AN3-14A	BOLT
16	2		AN3-16A	BOLT
17		2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20		2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8		NAS1149F0332P	WASHER
31	2		NAS1149C0432R	WASHER



D4030-043 LONG BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

D4030-041 LONG BASKET ASSY (350) *Okuy*
(MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW

10.06.16
-043 MISSING QTY
FOR ITEM 30, 31

RELEASED
2010-04-14

PER HUB CHG. 14P
10.06.21

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -041: 72 lbs APPROX
-043: 57 lbs APPROX

B	AN5-21A BOLT WAS AN5-18A: BOM & (D3-3)	JPH	10.04.06
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	JPH		
CHECKED	<i>JP</i>		
MFG. APPR.	<i>JP</i>		
APPROVED	<i>AM</i>		
DE APPR.	<i>JP</i>		
DATE	10.04.06		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4030 TITLE LONG BASKET ASSY (350) REV. B SHEET 1 OF 3 SCALE NTS			

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W/O:		WORK ORDER CHANGES						
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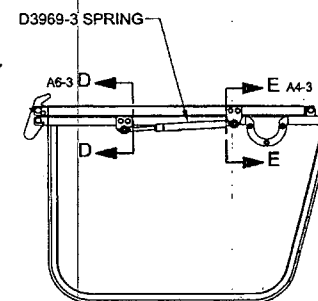
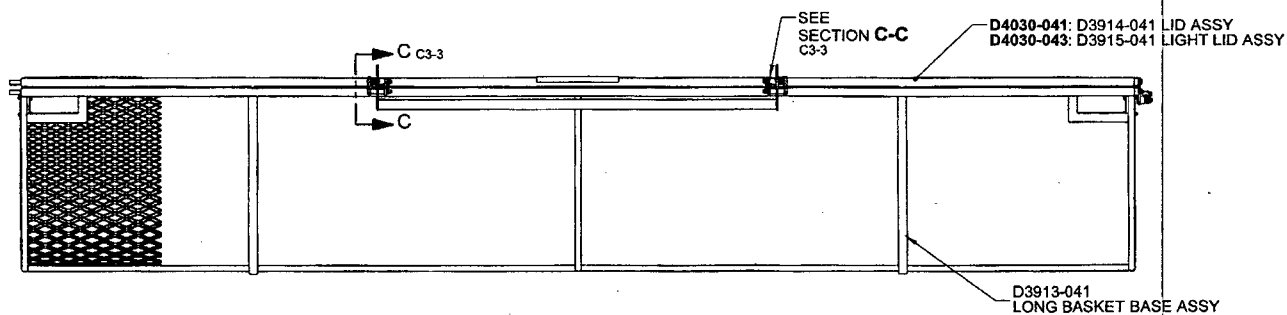
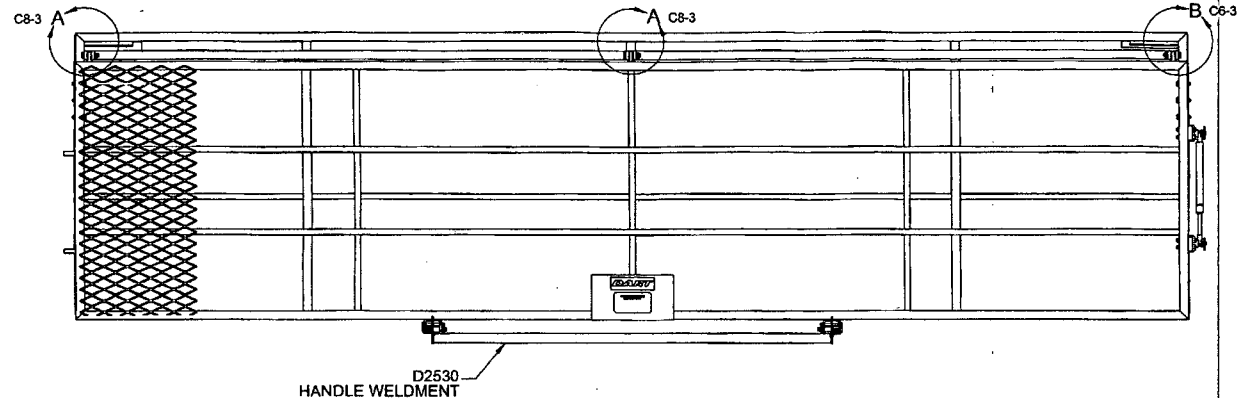
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NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D4030-041 LONG BASKET ASSY (350) (SHOWN)
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

D4030-043 SHORT BASKET ASSY, LIGHT LID (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
2010-04-14

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4030	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET ASSY (350)	NTS
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

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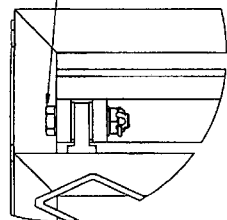
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

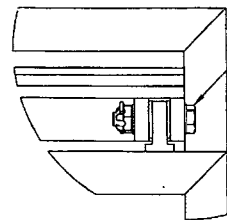
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AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN



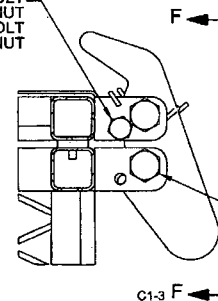
DETAIL A D8-2
D5-2



DETAIL B D3-2

AN4-12 BOLT
D3917-3 WASHER, 2X
NAS1149F0432P WASHER, 2X
AN310-4 NUT, CASTELLATED
MS24665-151 COTTER PIN

D4030-041: AN3-16A BOLT
MS21042L3 NUT
D4030-043: AN3-20A BOLT
MS21042L3 NUT



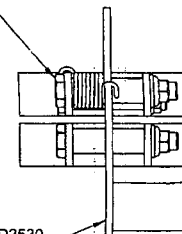
SECTION C-C B4-2
B6-2

D4030-041: AN5-17A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

D4030-043: AN5-21A BOLT
D2537 BUSHING
D2535 SPRING
NAS1149F0563P WASHER
MS21042L5 NUT

AN5-17A BOLT
D2537 BUSHING
NAS1149F0563P WASHER
MS21042L5 NUT

D2530
HANDLE WELDMENT
REF



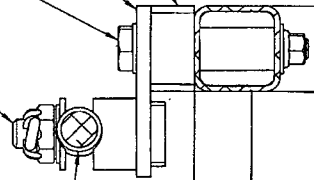
VIEW F-F C3-3

D3953-17 GAS SPRING SPACER
D3953-21 GAS SPRING BRACKET
AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION D-D B2-2



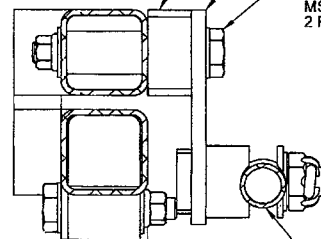
D3953-17 GAS SPRING SPACER
D3953-19 GAS SPRING BRACKET

AN3-14A BOLT
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
2 PL

D3953-3 GAS SPRING STUD, LID
D3953-7 GAS SPRING SPACER
D3953-9 GAS SPRING SPACER
NAS1149C0432R WASHER
AN310C4 NUT, CASTELLATED
MS24665-300 COTTER PIN

D3969-3 SPRING
REF

SECTION E-E B1-2



RELEASED
2010-04-14
MP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	g	DRAWING NO.	REV. B
MFG. APPR.	g	D4030	SHEET 3 OF 3
APPROVED	JPH	TITLE	SCALE
DE APPR.	JPH	LONG BASKET ASSY (350)	NTS
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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